



## STAND-ALONE ROLLER PREHEATER

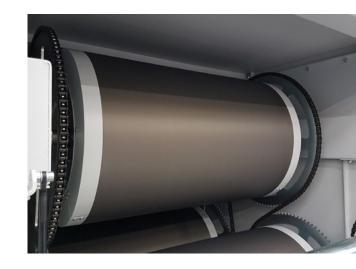
Powerful preheaters for top quality – perfect sheet heating right into the core

2HEAT 4PLAY

#### For optimally formed products

## Separate roller preheater

The GABLER 2heat/4play was developed to perfectly preheat polypropylene and multilayer sheets in particular. Due to the large roll diameters as well as the intelligent sheet guiding, optimum heating down to the core of the sheet is ensured. The integrated sheet heat tunnel avoids a temperature loss of the sheet prior to entering the former.



#### 2HEAT

With two rollers, the 2heat is perfect for preheating thinner sheets up to 1.2 mm sheet thickness. In addition to the standard model, there is the 2heat Plus. It has an enlarged wrap angle that enables 30% greater roller contact – for optimum heating results.

### **4**PLAY

The 4play offers particularly high heating power thanks to four large rollers and is able to preheat even thicker sheets evenly. Optimal distribution of heat across the entire sheet width guarantees a perfect heating result and thus first-class product quality. The automatic feed in system and an intuitive Siemens control with a large touch panel make the 4play particularly user-friendly. The 4play is available in 3 variants and, thanks to its independent control system, can also be used flexibly with other thermoforming systems.

### Assembly overview 2heat and 4play:

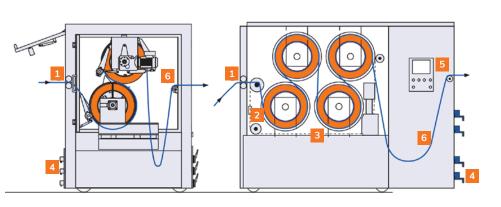
- 1 Sheet entry
- 2 Sheet clamping
- 3 Sheet feed-in system
- 4 Photo cells
- 5 Touch screen control
- 6 Heat tunnel





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# STATE OF THE ART

Innovations in the fields of pre-stretching technology, tool cooling, machine control, remote support, digitalization, and many more



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